



**EDELBROCK CAT-BACK EXHAUST SYSTEM
for 1988-1994 Chevrolet/GMC Trucks, 2WD & 4WD 350 V8,
& (1990 Only) 454 SS
Catalog #5600**

INSTALLATION INSTRUCTIONS

Please study these instructions carefully before installing your new Cat-Back Exhaust System. If you have any questions, please contact our **Technical Hotline at: 1-800-416-8628**, 7:00 am to 5:00 pm, Monday through Friday, Pacific Standard Time or e-mail us at edelbrock@edelbrock.com. Please fill out and mail your warranty card.

Suggested Tools for Installation:

- 3/8" ratchet set and 15mm sockets
- 9/16" and 15mm wrenches
- Jackstands
- Liquid penetrant

Applications:

- Pick-Up, 88-94 Standard Cab, Short Bed
- Pick-Up, 1990 Short Bed, 454 SS

Disassembly

1. Raise vehicle and support with the proper jackstands, leaving the rear suspension hanging.
2. Use caution around hot exhaust systems to avoid burns.
3. Use penetrating oil on all nuts and bolts.
4. Remove all nuts, bolts, and hanger lances from the rear of the catalytic converter to the tail pipes.
5. Remove the old exhaust system from the rear working forward towards the catalytic converter.

3. Use the rear tailpipe lance on the muffler as illustrated. The muffler lance will be switched to the rear to hang the tailpipe assembly.
4. Attach axle pipe to muffler using two gaskets and 3/8" nuts, bolts, and lock washers.
5. Attach tailpipes to the axle pipe using the remaining gaskets and fasteners.
6. The small two-hole bracket is for the final adjustment of tail pipe-to-bumper (or fender) clearance, and may not be needed in some applications.
7. Install tailpipe tips using supplied 2-1/2" band clamps.
8. Check for clearance to body, frame, and driveline as you tighten the system from front to rear.
9. Check for leaks and correct, if any is found.

Assembly

1. Place 3" band clamps on intermediate pipe ends and slip onto catalytic converter, aligning the notch with the key on the catalytic converter.
2. Slip muffler onto the intermediate pipe. Note: Inlet end of muffler is marked "Inlet".

WARNING!!!

Exhaust gas contains carbon monoxide, a deadly invisible gas. Correct any leaks before driving!

KIT CONTENTS - SDT CAT-BACK EXHAUST SYSTEM

Qty.	Part #	Description
1	55764	SDT Muffler
1	25-3000	Intermediate Pipe
1	25-3004	Axle Pipe Assembly
1	25-3007	Side Outlet Tail Pipe Assy.
1	33-5400	2-1/2" two-bolt gaskets
1	23-1607	Extension bracket
1	23-1606	Two-hole extension bracket
10	36-0710	3/8"-16 x 1-1/4" bolts
10	60-9185	3/8"-16 nuts
10	82-5590	3/8" lockwashers
2	46-5186	3" U-clamps
2	23-1607	2-1/2" Band clamps
2	25-5582	Tailpipe Tips (Polished SS) (Not Shown)

WARNING: Support your vehicle with proper jackstands or ramps rated for the total vehicle weight. Place stands so that the rear axle is allowed to hang free for easy system removal.

WARNING: These Cat-back Systems are engineered to fit stock catalytic converters or equivalent replacements. If your original system has been modified, Edelbrock will not warranty fit or performance.

